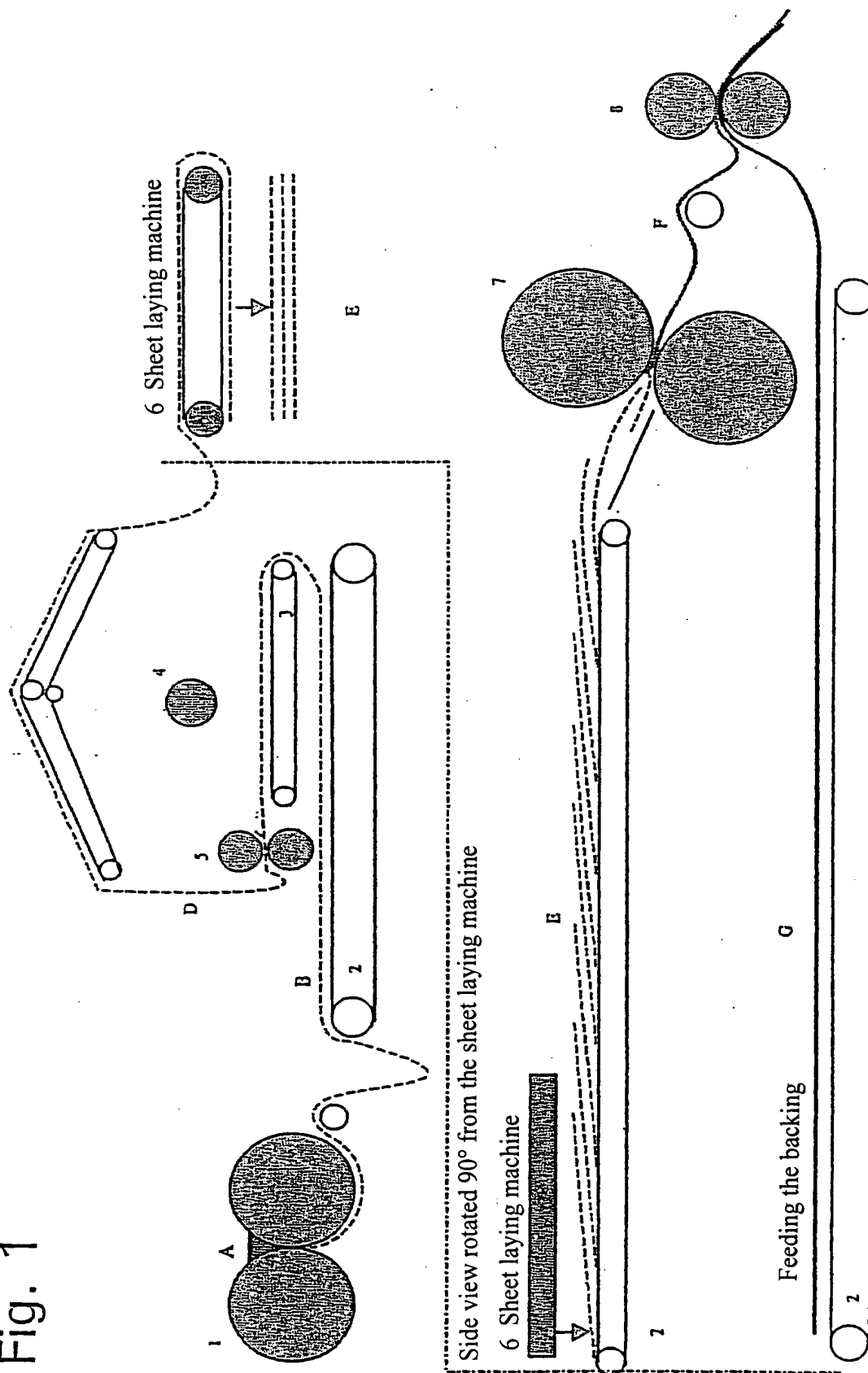
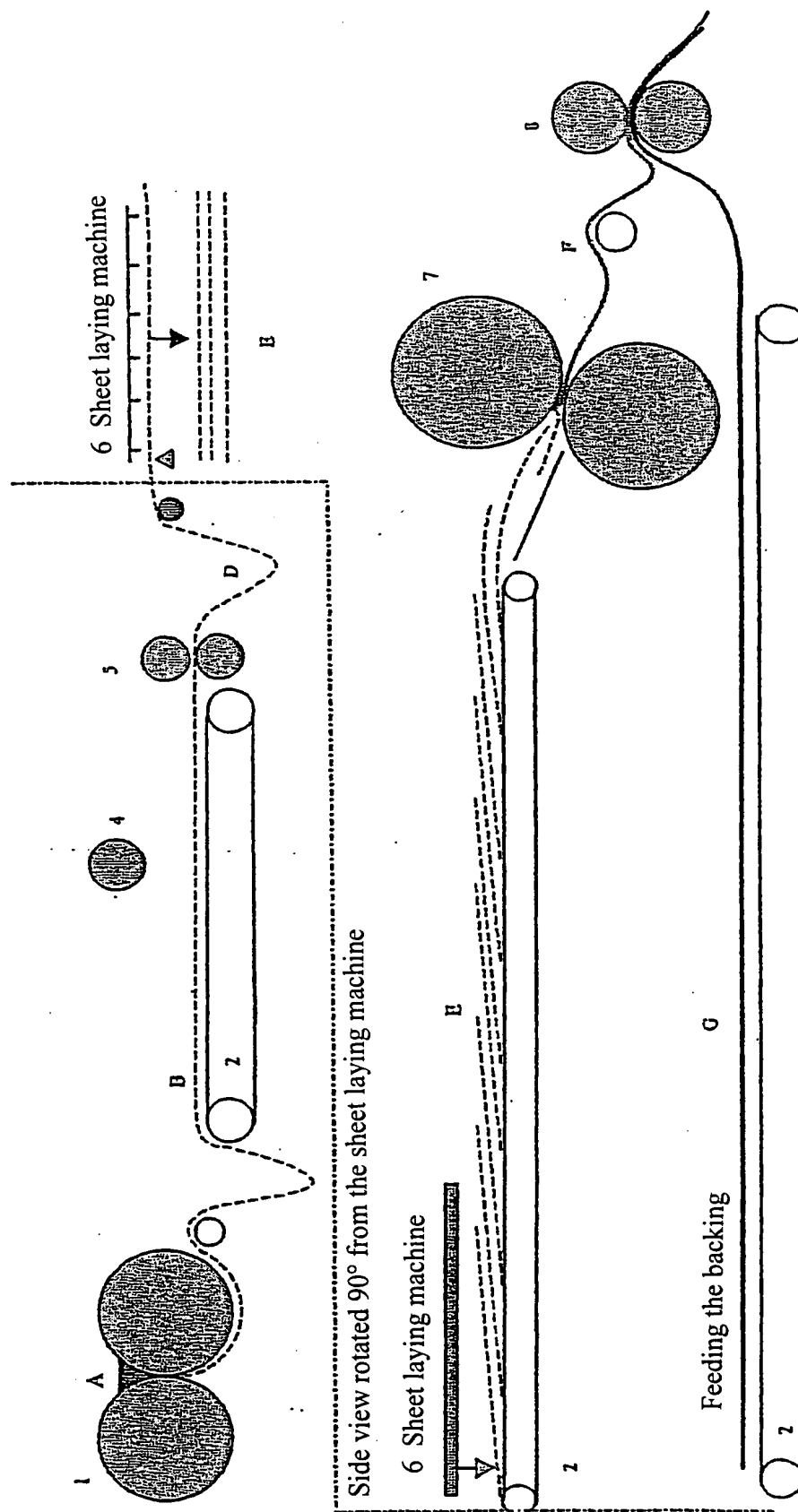


Fig. 1



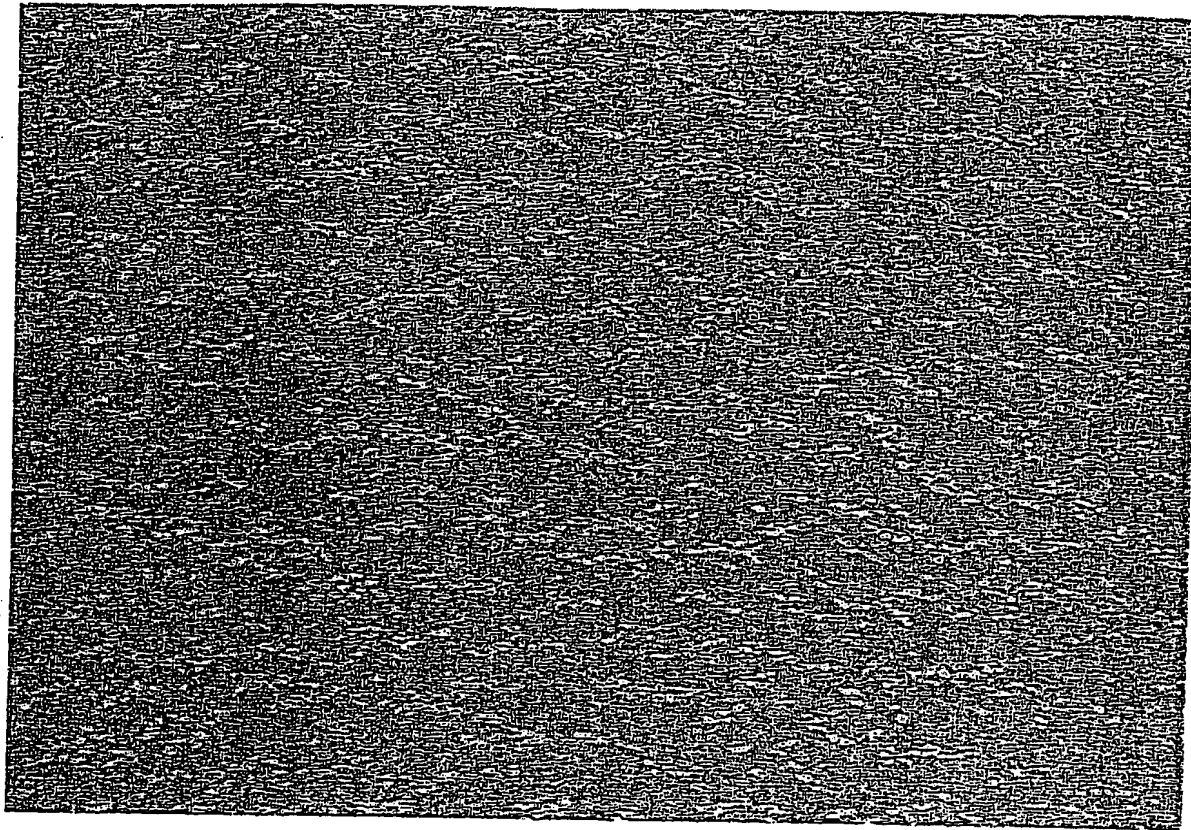
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Fig. 2



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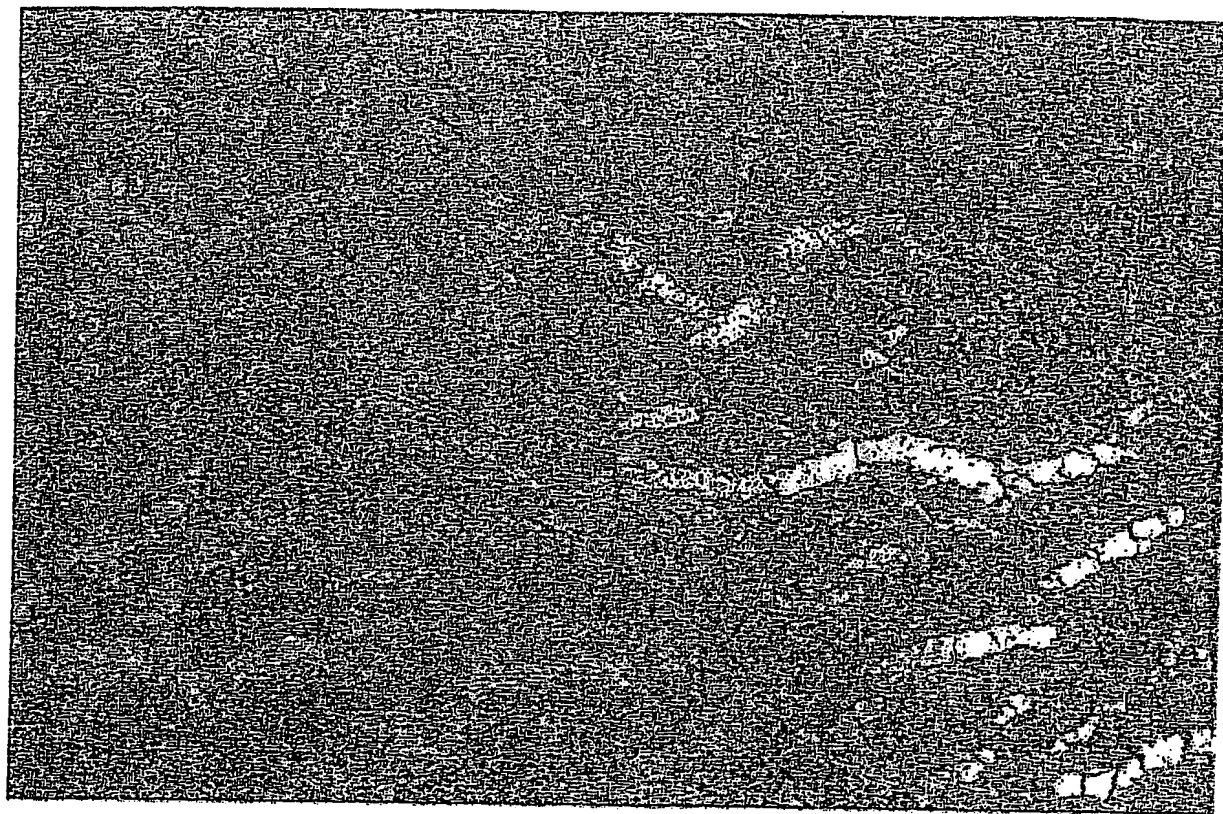
Fig. 3



↑ Calendering direction of the stack of sheets

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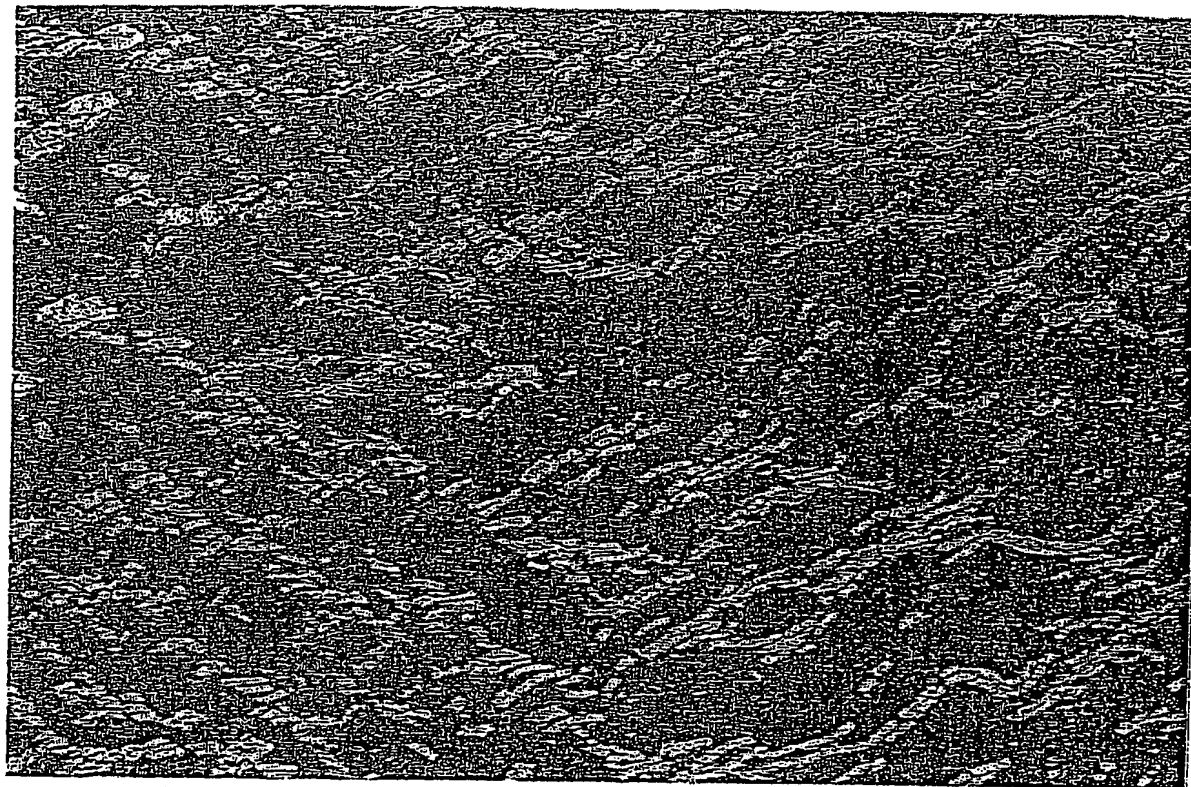
Fig. 4



↑ Calendering direction of the stack of sheets

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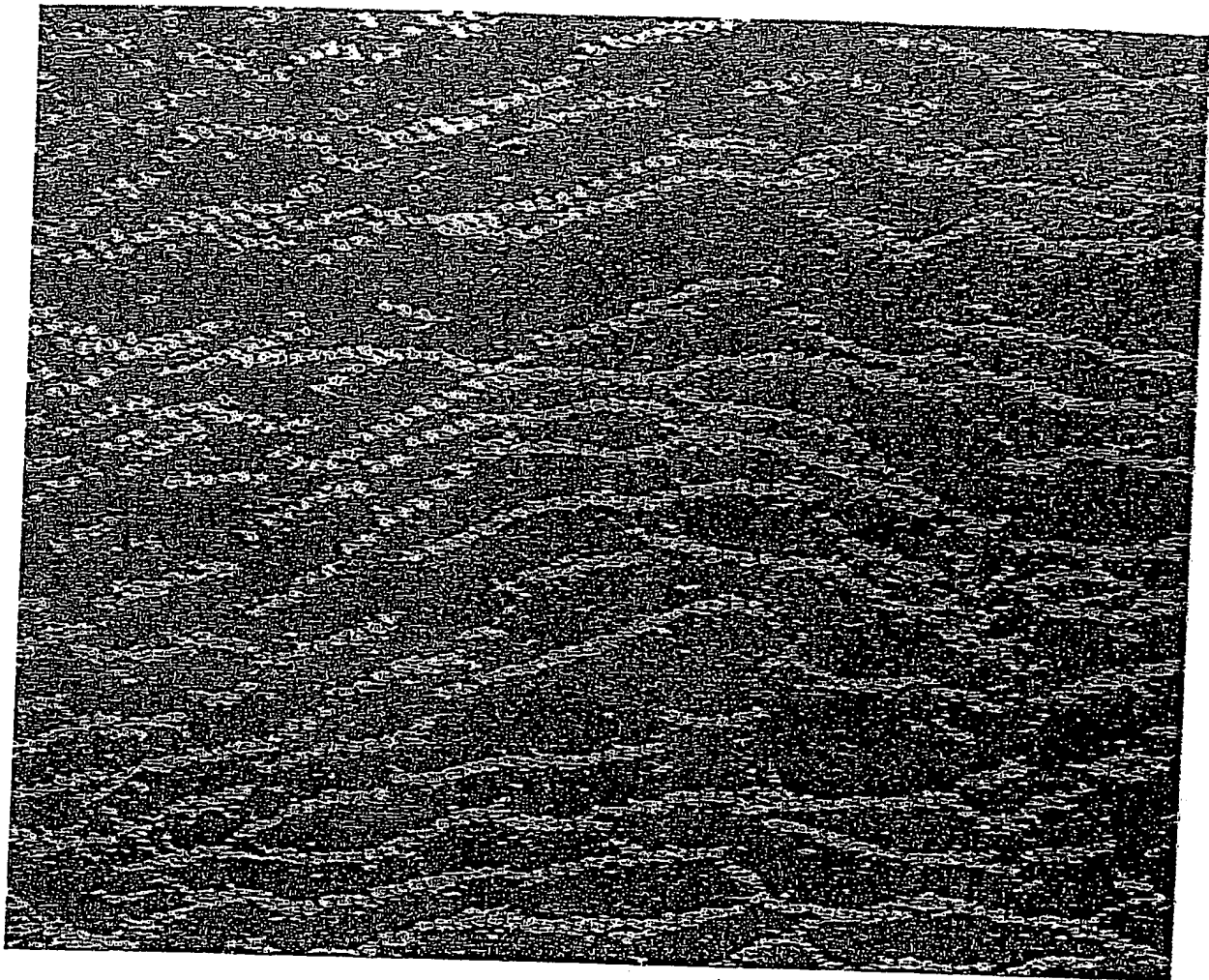
Fig. 5



↑ Calendering direction of the stack of sheets

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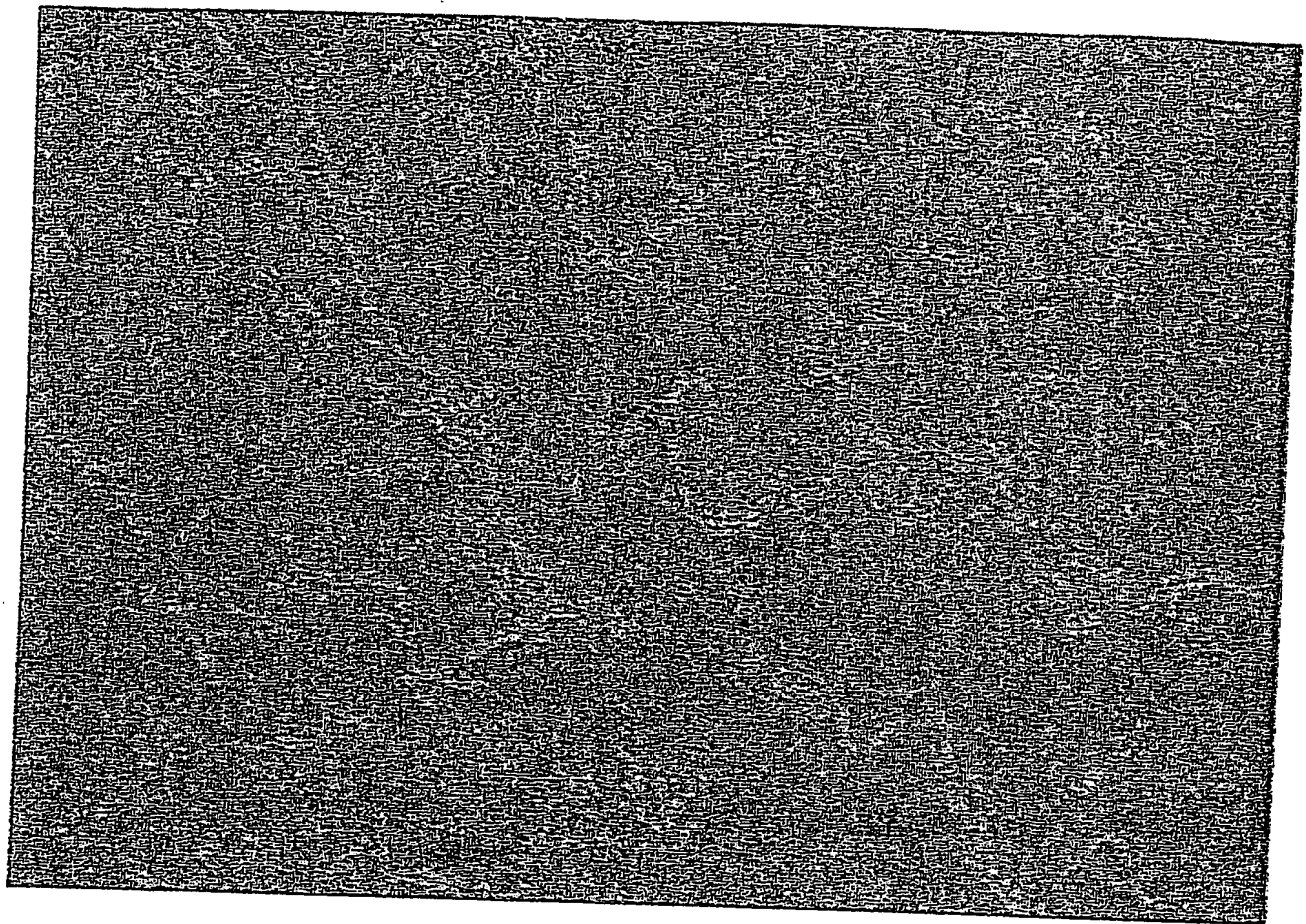
Fig. 6



↑ Calendering direction of the stack of sheets

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Fig. 7



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↑ Calendering direction of the stack of sheets

**Fig. 8**

